



- Materials: Brass tube and piston. End caps and bearings are silicon bronze. Piston rod is stainless steel and hard chromed.
- Design Pressure 1500 psi (103 bar, 10.3 MPa)
- Weight: 7.9 lb, (3.6 kg) for 7.5" stroke 8.6 lb. (3.9 kg) for 10" stroke

Effective Piston Area: 1.46 in² (9.4 cm²)

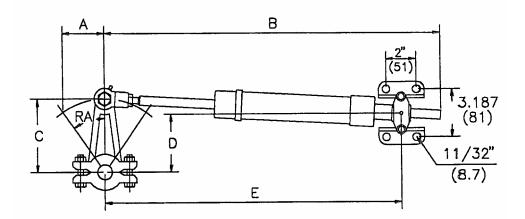
MODEL 7040 1¹/₂" I.D. STEERING CYLINDER

The engineering features and simple design make this a very durable cylinder. All materials used are corrosion resistant. Normally the cylinders are supplied with Nitrile seals to provide smooth piston movement. Heavy duty urethane seals are also available on request.

ORDERING INFORMATION

- B Balanced cylinder
- U Unbalanced cylinder
- 7.5 with 7.5" stroke
- 10 with 10" stroke
- Example: 7040-B7.5 is for balanced steering cylinder with 7.5" stroke

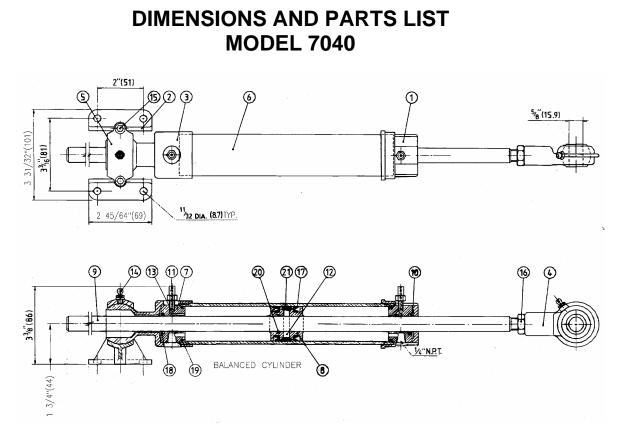
Note: Other strokes are available on request



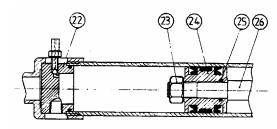
One balanced cylinder and Rudder angle (RA) 35°

Torque		Stroke		Displacement		A		В		С		D		E	
ft-lb	kg-m	in.	mm	in ³	cm ³	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
650	90	7.5	191	11	180	3.8	95	22	560	6.5	166	6	151	19.5	495
870	120	10	254	14.6	239	5	127	27	687	8.7	221	8	201	23.2	591

Torque is based on 1000 psi (69 bar)



All dimensions in inches (mm)



UNBALANCED CYLINDER



MANUFACTURING COMPANY LIMITED

1 1 7040-0001 2 7040-0002 + Trunnion foot 1 1

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ITEM

3	1	1	7040-0003	+	Trunnion End Cap
4	1.	1	7040-0004		Rod End
5	1	1	7040-0005	+	Trunnion Cap
6	1	1	7040-0006	***	Cylinder Tube
7	2	1	7040-0007		Rod Guide
8	1	-	7040-0008		Piston
9	1	÷	7040-0009	***	Piston Rod
10	2	1	70 40-00 10		Retaining Washer
11	2	2	7040-0011		Bleeder Screw
12	1	1	7040-0012		Pin
13	2	2	1301-0005		Ball
14	2	2	1501-0301		Grease Nipple
15	2	2	1002-1120		Socket Head Screw
16	1	1	1022-0264		Jam Nut
17	2	2	1102-0026		Urethane "U" Cup (standard)
18	2	1	1102-2006H		"U" Cup
19	2	2	1101-0125		"O" Ring
20	1	-	1101-0016		"O" Ring
21	1	1	7040-0013	1	Wear Ring
22	-	1	7040-0107	1	Rear End Cap
23	-	1 ·	1022-0164		Nut
24	-	1	7040-0108		Piston
25	-	1	1101-0@14		"O" Ring
26	-	1	7040-0109	***	Piston Rod

MODEL 7040

QTY QTY PART NUMBER DESCRIPTION

End Cap

Balanced cylinder

 Hunded cyllinder
Specify stroke when ordering
Must be ordered as a set ***