



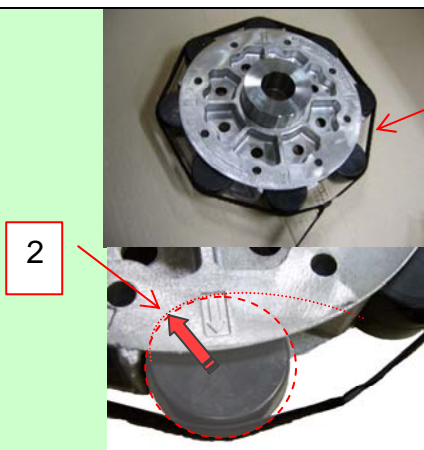
Assembly instruction of CENTAFLEX-R- coupling

For gears where output part of coupling is fixed to the gearbox shaft

VEX
CF-R oil press

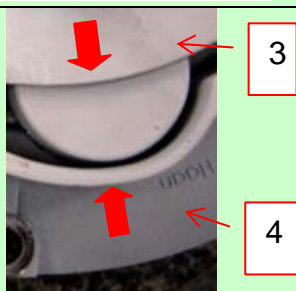
Rev. 0

1. Step



- Install roller
- Put strap (1) on (incl. in delivery) *if lost, use cord, pull tight and make slip-knot.*
No roller may hang loose!
- Make sure that rollers will sit inside the deepest position of pocket of the inner part (2)

2. Step



Position of arrows

Arrow of inner part (3) and outer part (4) must be opposite

3. Step



- Roller is pushed in at the highest point of the outer ring (5)
- Push coupling half way together
- Remove strap
- Push coupling completely together.
That means push the gear to the flywheel housing.

Failure



Position of the roller

Double check the
correct position of **ALL** rollers.

WRONG POSITIONING of Rollers especially
the low rollers (see left picture)

MUST BE AVOIDED,

it would damage the rollers.

