

Topic No.	Rev. Level	Topic Date		Group No.
98T2-13S1	–	01-Nov-1998		02
Expiration Date (U.S. and Canada): –		Expiration Date (International): –		
Engine Family	Fuel System	Plant	Build Date	
			From	To
6B, ISB, QSB5.9, B5.9	All	Default	01-Jan-1986	31-Dec-9999
Design Application		Market Application		
All		All		

Cylinder Head Bolt Torque Addendum for B Series Engines (T657)

This service parts topic is an addendum to the cylinder head bolt torque plus turn procedure for the B Series engines.

B Series

All B Series engines (including pre-'91 certification levels) need to use the new torque plus turn procedure defined in topic 98T2-13.

Capscrews for the '91 and later certification level engines are the same overall length but have a longer threaded area.



Do **not** use pre-'91 B certification level engine capscrews in a '91 B or later certification level engine because pre-'91 capscrews do **not** have enough threads to provide adequate thread engagement in the '91 and later certification engines.

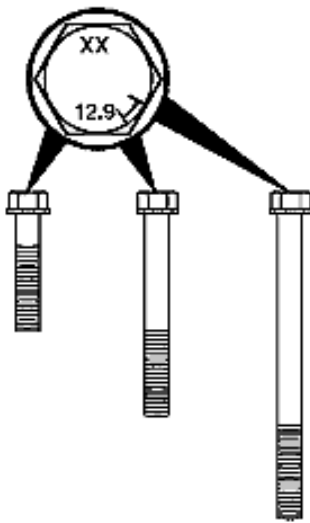


B Series only: Capscrews for a '91 B or later certification level engine can be used in a pre-'91 certification level engine because '91 and later capscrews have enough threads to provide adequate engagement in all certification level engines.

Each '91 and later certification capscrew has been marked with symbols and an angle specification. The capscrew type can be identified by inspecting the marks on the capscrew head.

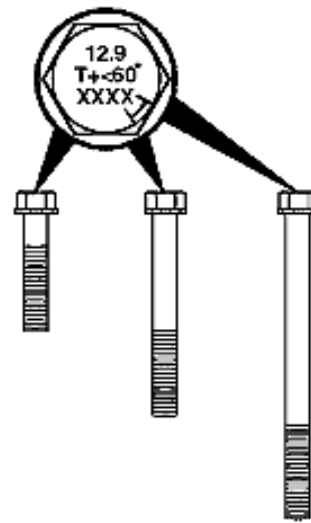
Pre-'91 Capscrew Part No.	Length	'91 Capscrew Part No.	Length
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3903938	Short	3920779	Short
3903939	Medium	3920780	Medium
3903940	Long	3920781	Long



Pre-'91 B Series

02900102



'91 B Series

02900101