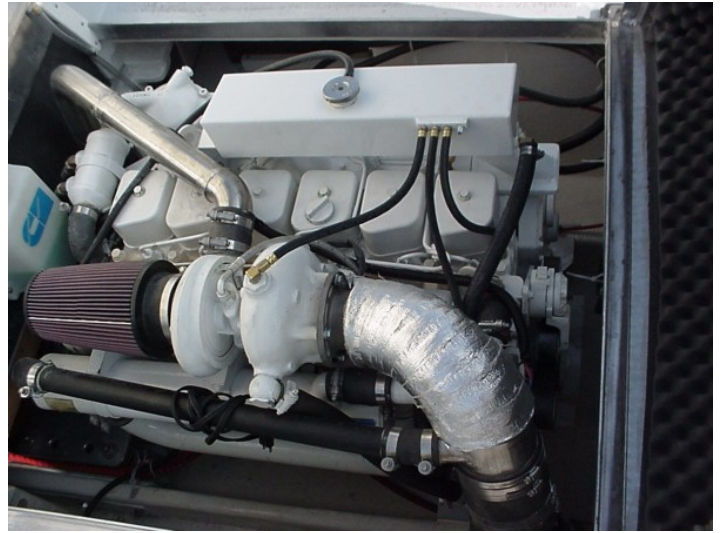
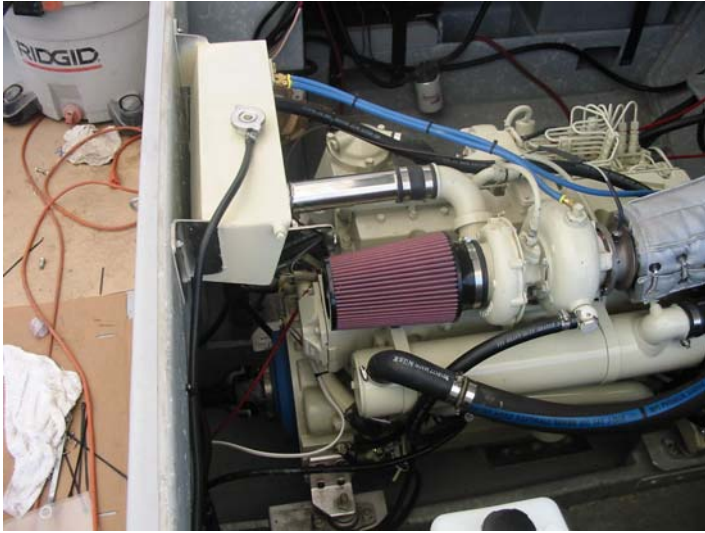


Expansion Tank Location & V-Drives



The idea here is to be sure the Expansion Tank is higher than the engine and/or turbo, and the vent or "spitter" lines are going uphill in all vessel operational modes. This allows the needed venting of entrapped or circulating air bubbles that is always there and helps to eliminate potential "air locks" or pockets of air forming in the closed cooling system. V-Drive and typical vessel attitude always lowers the "front" of the engine because the engine is installed backwards in the vessel.