



CUMMINS INC.
Columbus, IN 47201
Marine Performance Curves

Basic Engine Model
QSB 6.7

Curve Number:
M-93598

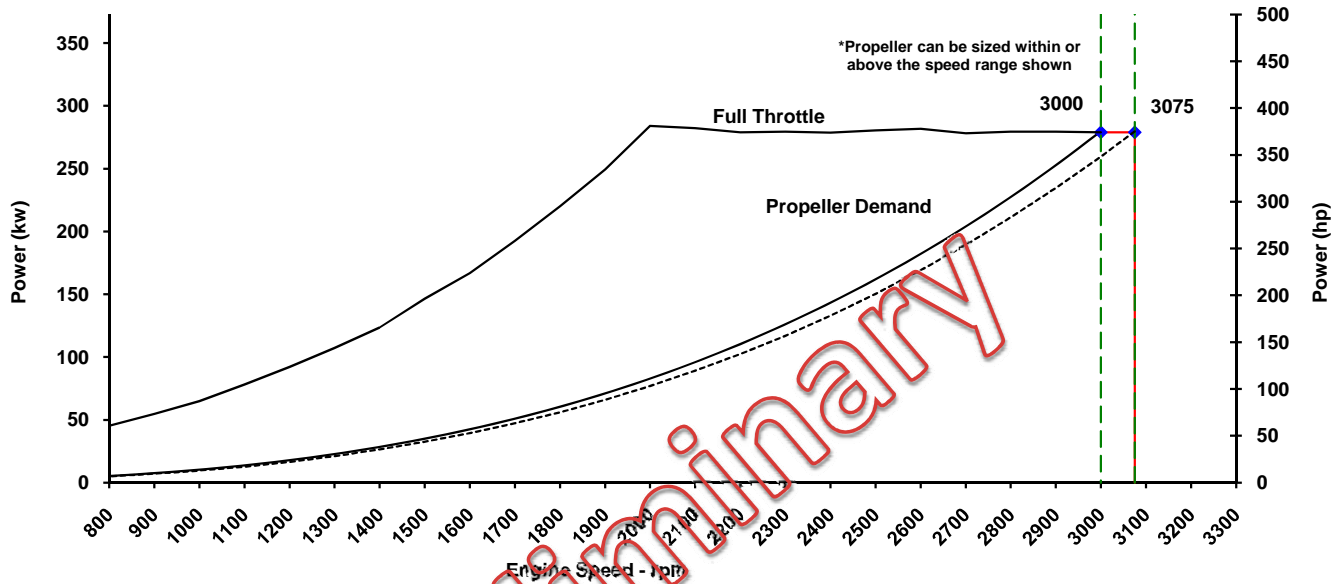
Engine Configuration
D313011MX03

CPL Code:
3164

Date:
6-Apr-11

Displacement:	6.7 liter [408 in³]	Rated	280 kw [375 bhp, 380 mhp]
Bore:	107 mm [4.21 in]	Rated	3000 rpm
Stroke:	124 mm [4.88 in]	Rating Type:	High Output
Fuel System:	HPCR Bosch CRIN 3.0	Aspiration:	Turbocharged / Sea Water Aftercooled
Cylinders:	6		

CERTIFIED: This diesel engine complies with or is certified to the following agencies requirements:
No Certification Issued



Speed rpm	Full Throttle				Propeller Demand				Fuel Consumption	
	Power		Torque		Power		Torque		L/hr	(gal/hr)
	kw	(hp)	N-m	(ft-lb)	kw	(hp)	N-m	(ft-lb)		
3075	279	(374)	888	(639)						
3000	279	(374)	888	(639)	280	(375.0)	890	(656.5)	73.9	(19.5)
2800	279	(375)	888	(703)	232	(311.3)	792	(583.8)	60.8	(16.1)
2700	278	(373)	953	(726)	210	(282.2)	744	(548.8)	55.2	(14.6)
2600	282	(378)	1034	(763)	190	(254.8)	698	(514.7)	49.6	(13.1)
2400	279	(374)	1109	(818)	153	(205.3)	609	(449.2)	40.1	(10.6)
2200	279	(374)	1211	(893)	121	(162.3)	525	(387.5)	32.4	(8.6)
2000	284	(381)	1356	(1000)	94	(125.5)	447	(329.5)	25.2	(6.7)
1800	220	(295)	1167	(861)	70	(94.4)	373	(275.5)	18.7	(4.9)
1600	167	(224)	995	(734)	51	(68.7)	306	(225.5)	13.5	(3.6)
1400	124	(166)	843	(622)	36	(47.9)	244	(179.7)	9.8	(2.6)
1200	92	(124)	733	(541)	24	(31.6)	187	(138.3)	6.7	(1.8)
1000	65	(87)	620	(457)	14	(19.3)	138	(101.4)	4.4	(1.2)
800	45	(61)	541	(399)	8	(10.6)	94	(69.4)	2.7	(0.7)

*** Cummins Full Throttle Requirements:**

- Engine achieves or exceeds rated rpm at full throttle under any steady operating condition
- Engines in variable displacement boats (such as pushboats, tugboats, net dragners, etc.) achieve no less than 100 rpm below rated speed at full throttle during a dead push or bollard pull
- Engine achieves or exceeds rated rpm when accelerating from idle to full throttle

Rated Conditions: Ratings are based upon ISO 15550 reference conditions; air pressure of 100 kPa [29.612 in Hg], air temperature 25deg. C [77 deg. F] and 30% relative humidity. Member NMMA. Unless otherwise specified, tolerance on all values is +/-5%. Values from engine control modules and displayed on instrument panels are not absolute. Tolerance varies, but is generally less than +/-5% when operating within 30% of rated power.

Full Throttle curve represents power at the crankshaft for mature gross engine performance corrected in accordance with ISO 15550. Propeller Curve represents approximate power demand from a typical propeller. Propeller Shaft Power is approximately 3% less than rated crankshaft power after typical reverse/reduction gear losses and may vary depending on the type of gear or propulsion system used.

Fuel Consumption is based on fuel of 35 deg. API gravity at 16 deg C [60 deg. F] having LHV of 42,780 kJ/kg [18390 Btu/lb] and weighing 838.9 g/liter [7.001 lb/U.S. gal].

High Output (HO): Intended for use in variable load applications where full power is limited to one hour out of every eight hours of operation. Also, reduced power must be at or below 200 rpm of the maximum rated rpm. This power rating is for pleasure/non-revenue generating applications that operate 500 hours per year or less.

CHIEF ENGINEER

Propulsion Marine Engine Performance Data

Curve No. M-93598
DS : D31-MX-1
CPL : 3164
DATE: 6-Apr-11

General Engine Data

Engine Model	QSB 6.7
Rating Type	High Output
Rated Engine Power	280 [375]
Rated Engine Speed	3000
Rated Power Production Tolerance	±% 5
Rated Engine Torque	890 [657]
Peak Engine Torque @ 2000 rpm.....	1356 [1000]
Brake Mean Effective Pressure	1672 [242]
Indicated Mean Effective Pressure.....	1672 [242]
Maximum Allowable Engine Speed	3075
Compression Ratio	16.5:1
Piston Speed	12.4 [2441]
Firing Order	1-5-3-6-2-4
Weight (Dry) - Engine Only - Average	kg [lb] N.A. [N.A.]
Weight (Dry) - Engine With Heat Exchanger System - Average.....	kg [lb] 631 [1392]
Weight Tolerance (Dry) Engine Only	±Std Dev(±%) N.A.

Governor Settings

Default Droop Value.....	Refer to MAB 2.04.00-03/23/2006 for Droop explanation	0%
Minimum Droop Allowed.....		0%
Maximum Droop Allowed.....		16%
High Speed Governor Break Point.....	rpm	3075
Minimum Idle Speed Setting	rpm	550
Normal Idle Speed Variation	±rpm	0
High Idle Speed Range Minimum	rpm	3075
High Idle Speed Range Maximum	rpm	3075

Noise and Vibration

Average Noise Level - Top	(Idle).....	dBa @ 1m	TBD
	(Rated).....	dBa @ 1m	TBD
Average Noise Level - Right Side	(Idle).....	dBa @ 1m	TBD
	(Rated).....	dBa @ 1m	TBD
Average Noise Level - Left Side	(Idle).....	dBa @ 1m	TBD
	(Rated).....	dBa @ 1m	TBD
Average Noise Level - Front	(Idle).....	dBa @ 1m	TBD
	(Rated).....	dBa @ 1m	TBD

Fuel System¹

Avg. Fuel Consumption - ISO 8178 E3 Standard Test Cycle	l/hr [gal/hr]	TBD
Avg. Fuel Consumption - ISO 8178 E5 Standard Test Cycle	l/hr [gal/hr]	TBD
Fuel Consumption at Rated Speed	l/hr [gal/hr]	73.9 [19.5]
Approximate Fuel Flow to Pump	l/hr [gal/hr]	215.8 [57.0]
Maximum Allowable Fuel Supply to Pump Temperature	°C [°F]	60.0 [140]
Approximate Fuel Flow Return to Tank	l/hr [gal/hr]	141.9 [37.5]
Approximate Fuel Return to Tank Temperature	°C [°F]	79.5 [175]
Maximum Heat Rejection to Drain Fuel	kW [Btu/min]	2.9 [163]

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

¹ Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.

² No rear loads can be applied when the FPTO is fully loaded. Max PTO torque is contingent on torsional analysis results for the specific drive system. Consult Installation Direction Booklet for Limitations.

³ Heat rejection to coolant values are based on 50% water/50% ethylene glycol mix and do NOT include fouling factors. If sourcing your own cooler, a service fouling factor should be applied according to the cooler manufacturer's recommendation.

⁴ Consult option notes for flow specifications of optional Cummins seawater pumps, if applicable.

⁵ May not be at rated load and speed. Maximum heat rejection may occur at other than rated conditions.

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<http://cmdmarine.com/>

Propulsion Marine Engine Performance Data

Curve No. M-93598
DS : D31-MX-1
CPL : 3164
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Air System¹

Intake Manifold Pressure	kPa [in Hg]	223 [66]
Intake Air Flow	l/sec [cfm]	432 [915]
Heat Rejection to Ambient	kW [Btu/min]	22 [1253]

Exhaust System¹

Exhaust Gas Flow	l/sec [cfm]	805 [1,705]
Exhaust Gas Temperature (Turbine Out)	°C [°F]	350 [662]
Exhaust Gas Temperature (Manifold)	°C [°F]	536 [996]

Emissions (in accordance with ISO 8178 Cycle E3)

NOx (Oxides of Nitrogen)	g/kw-hr [g/hp-hr]	TBD
HC (Hydrocarbons)	g/kw-hr [g/hp-hr]	TBD
CO (Carbon Monoxide)	g/kw-hr [g/hp-hr]	TBD
PM (Particulate Matter)	g/kw-hr [g/hp-hr]	TBD
CO ₂ (Carbon dioxide)	g/kw-hr [g/hp-hr]	TBD
CH ₄ (Methane)	g/kw-hr [g/hp-hr]	TBD

Emissions (in accordance with ISO 8178 Cycle E5)

NOx (Oxides of Nitrogen)	g/kw-hr [g/hp-hr]	TBD
HC (Hydrocarbons)	g/kw-hr [g/hp-hr]	TBD
CO (Carbon Monoxide)	g/kw-hr [g/hp-hr]	TBD
PM (Particulate Matter)	g/kw-hr [g/hp-hr]	TBD
CO ₂ (Carbon dioxide)	g/kw-hr [g/hp-hr]	TBD
CH ₄ (Methane)	g/kw-hr [g/hp-hr]	TBD

Cooling System¹

Sea Water Pump Specifications	MAB 0.08.17-07/16/2001	
Pressure Cap Rating (With Heat Exchanger Option)	kPa [psi]	110 [16]
Max. Coolant Outlet Pressure from the Engine.....	kPa [psi]	N.A.
Max. Pressure Drop Across Any External Cooling System Circuit	kPa [psi]	N.A.

Engines without Low Temperature Aftercooling (LTA)

Sea Water Aftercooled Engine (SWAC)

Coolant Flow to Engine Heat Exchanger	l/min [gal/min]	TBD [TBD]
Standard Thermostat Operating Range (Start to Open)	°C [°F]	71 [160]
Standard Thermostat Operating Range (Full Open)	°C [°F]	83 [182]

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

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