



CUMMINS INC.
Columbus, IN 47201
Marine Performance Curves

Basic Engine Model
QSB5.9-230 HD

Engine Configuration
D403075MX03

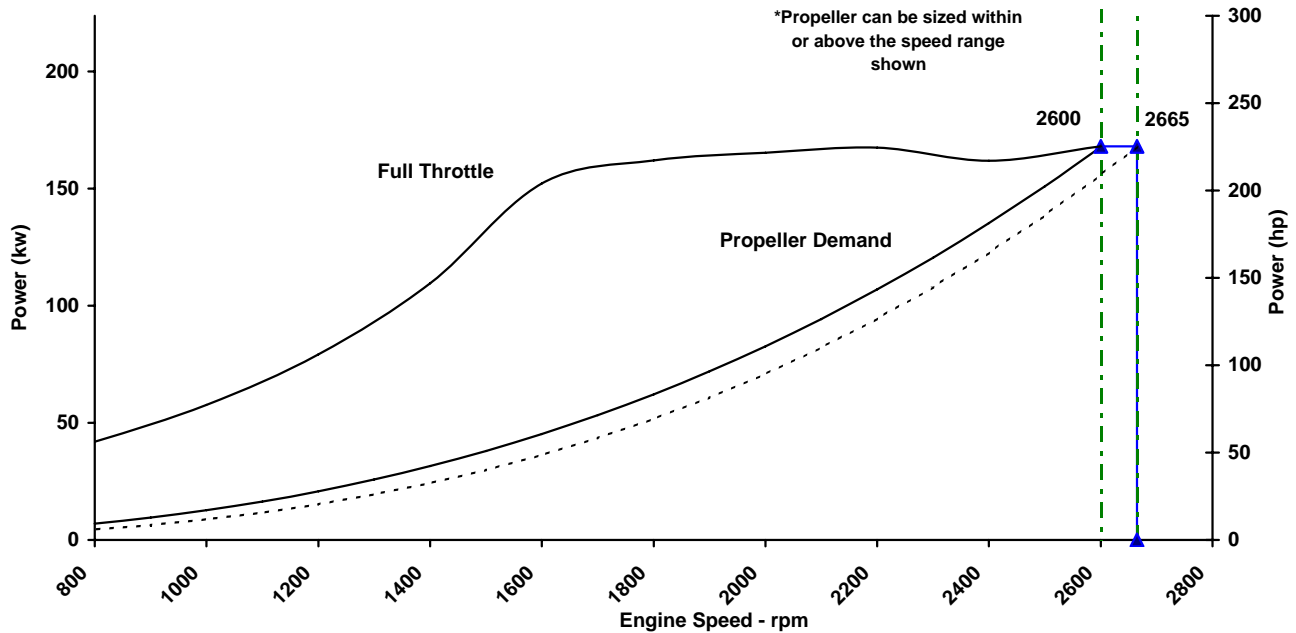
Curve Number:
M-91367

CPL Code:
8464

Date:
12-May-10

Displacement: **5.9 liter** [359 in³] Rated Power: **168 kw** [225 bhp, 230 mhp]
 Bore: **102 mm** [4.02 in] Rated Speed: **2600 rpm**
 Stroke: **120 mm** [4.72 in] Rating Type: **Heavy Duty**
 Fuel System: **HPCR** Aspiration: **Turbocharged / Sea Water Aftercooled**
 Cylinders: **6**

CERTIFIED: This diesel engine complies with or is certified to the following agencies requirements:
 IMO Tier I - Tier 1 (One) NOx requirements of International Maritime Organization (IMO), MARPOL 73/78 Annex VI, Regulation 13
 EPA Tier 2 - Model year requirements of the EPA marine regulation (40CFR94)



Speed	Full Throttle- Power		Full Throttle- Torque		Fuel Cons.- Prop. Curve 3.0 Exp.	
	rpm	kw (hp)	N·m (ft·lb)		L/hr (gal/hr)	
2665	168	(225)	602	(444)		
2600	168	(225)	617	(455)	42.2	(11.1)
2400	162	(217)	644	(475)	35.7	(9.4)
2200	167	(225)	727	(536)	28.7	(7.6)
2000	165	(222)	789	(582)	21.6	(5.7)
1800	162	(217)	860	(634)	16.2	(4.3)
1600	152	(204)	908	(670)	11.9	(3.1)
1400	110	(147)	747	(551)	8.1	(2.1)
1200	79	(106)	630	(465)	5.9	(1.6)
1000	58	(77)	550	(406)	4.3	(1.1)
800	42	(56)	500	(369)	2.7	(0.7)

* Cummins Full Throttle Requirements:

- Engine achieves or exceeds rated rpm at full throttle under any steady operating condition
- Engines in variable displacement boats (such as pushboats, tugboats, net dragners, etc.) achieve no less than 100 rpm below rated speed at full throttle during a dead push or bollard pull
- Engine achieves or exceeds rated rpm when accelerating from idle to full throttle

Rated Conditions: Ratings are based upon ISO 15550 reference conditions; air pressure of 100 kPa [29.612 in Hg], air temperature 25deg. C [77 deg. F] and 30% relative humidity. Power is in accordance with IMCI procedure. Member NMMA. Unless otherwise specified, tolerance on all values is +/-5%.

Full Throttle curve represents power at the crankshaft for mature gross engine performance corrected in accordance with ISO 15550. Propeller Curve represents approximate power demand from a typical propeller. Propeller Shaft Power is approximately 3% less than rated crankshaft power after typical reverse/reduction gear losses and may vary depending on the type of gear or propulsion system used.

Fuel Consumption is based on fuel of 35 deg. API gravity at 16 deg C [60 deg. F] having LHV of 42,780 kJ/kg [18390 Btu/lb] and weighing 838.9 g/liter [7.001 lb/U.S. gal].

Heavy Duty (HD): Intended for continuous use in variable load applications where full power is limited to eight (8) hours out of every ten (10) hours of operation. Also, reduced power operations must be at or below 200 rpm of the maximum rated rpm. This is an ISO 15550 fuel stop power rating and is for applications that operate 5,000 hours per year or less.

CHIEF ENGINEER

Propulsion Marine Engine Performance Data

Curve No. **M-91367**
DS : **3075**
CPL : **8464**
DATE: **12-May-10**

Air System¹

Intake Manifold Pressure	kPa [in Hg]	120 [35]
Intake Air Flow	l/sec [cfm]	228 [483]
Heat Rejection to Ambient	kW [Btu/min]	12 [708]

Exhaust System¹

Exhaust Gas Flow	l/sec [cfm]	465 [985]
Exhaust Gas Temperature (Turbine Out)	°C [°F]	381 [718]
Exhaust Gas Temperature (Manifold)	°C [°F]	489 [912]

Emissions (in accordance with ISO 8178 Cycle E3)

NOx (Oxides of Nitrogen)	g/kw-hr [g/hp-hr]	6.21 [4.63]
HC (Hydrocarbons)	g/kw-hr [g/hp-hr]	0.11 [0.08]
CO (Carbon Monoxide)	g/kw-hr [g/hp-hr]	0.25 [0.19]
PM (Particulate Matter)	g/kw-hr [g/hp-hr]	0.09 [0.07]

Cooling System¹

Sea Water Pump Specifications	MAB 0.08.17-07/16/2001	
Pressure Cap Rating (With Heat Exchanger Option)	kPa [psi]	103 [15]

Engines without Low Temperature Aftercooling (LTA)

Sea Water Aftercooled Engine (SWAC)

Coolant Flow to Engine Heat Exchanger	l/min [gal/min]	238 [63]
Standard Thermostat Operating Range (Start to Open)	°C [°F]	74 [165]
Standard Thermostat Operating Range (Full Open)	°C [°F]	85 [185]
Heat Rejection to Engine Coolant ³	kW [Btu/min]	129 [7370]

Engines with Low Temperature Aftercooling (LTA)

Single Loop LTA

Coolant Flow to Cooler (with blocked open thermostat).....	l/min [gal/min]	238 [63]
LTA Thermostat Operating Range (Start to Open)	°C [°F]	66 [150]
LTA Thermostat Operating Range (Full Open)	°C [°F]	80 [175]
Heat Rejection to Engine Coolant ³	kW [Btu/min]	142 [8110]
Maximum Coolant Inlet Temperature from LTA Cooler.....	°C [°F]	54 [130]

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

- ¹ Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.
- ² No rear loads can be applied when the FPTO is fully loaded. Max PTO torque is contingent on torsional analysis results for the specific drive system. Consult Installation Direction Booklet for Limitations.
- ³ Heat rejection to coolant values are based on 50% water/50% ethylene glycol mix and do NOT include fouling factors. If sourcing your own cooler, a service fouling factor should be applied according to the cooler manufacturer's recommendation.
- ⁴ Consult option notes for flow specifications of optional Cummins seawater pumps, if applicable.
- ⁵ May not be at rated load and speed. Maximum heat rejection may occur at other than rated conditions.

CUMMINS ENGINE COMPANY, INC
 COLUMBUS, INDIANA

All Data is Subject to Change Without Notice - Consult the following Cummins intranet site for most recent data:

<http://cmdmarine.com/>