

A CUMMINS WARRANTY ALERT

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: CMD Recreational Marine Propulsion (QSB5.9/QSB6.7/QSC8.3/QLS9/QSM/SDI/TDI)

Number: a1107 **Date:** 18-Nov-2011

Attention: Worldwide Distributors/Branches and
Division/Regional Offices
U.S./Canada Warranty Dealers

This is to revise and replace Alert 1107-A, dated 16-Aug-2011. This revision is to:

- 1 Add QSB6.7 engines to this coverage, and*
- 2 Update the legal bulletin 4081872.*

This Alert represents a change in warranty coverage, claim processing, or claim administrative procedures. This change will be reflected in the QuickServe Online version of the Warranty Administration Manual.

If additional information is required, contact your Cummins Warranty Operations Group Leader.

PURPOSE: To announce a change to Warranty Administration Manual Procedure 503-037.

DISCUSSION: This limited warranty covers the engine from the date of shipping from the CMD factory to the end of the coverage duration. The end of the coverage duration is calculated based on an in-service date. The Base Coverage duration ends two (2) years after the in-service date or 1000 hours of total operation, whichever occurs first. The in-service date is defined as either 1) the date of the initial delivery of the Product to the first end-user (through purchase, lease or loan), or 2) the date when 125 hours of operation for Quantum Series Engines (QSB5.9/QSB6.7/QSC8.3/QLS9/QSM11) and 50 hours for SDI/TDI engines is accumulated.

ACTION: Apply these guidelines when applicable.

Attachments:

CMD Quantum Recreational Marine Propulsion (QSB5.9/QSB6.7/QSC8.3/QLS9/QSM11/SDI/TDI) (503-037)

This warranty applies to new QSB, QSC, QSL, QSM, SDI and TDI engines sold by Cummins MerCruiser Diesel Marine (CMD) that are used in marine propulsion applications anywhere in the world where CMD approved service is available.

Coverage Effective Date*	Coverage End Date	Legal Description
May 1, 2011	Still Active	4081872
* This coverage applies to engines with a warranty start date on or after this date.		

Coverage

This limited warranty covers the engine from the date of shipping from the CMD factory to the end of the coverage duration. The end of the coverage duration is calculated based on an in-service date. The Base Coverage duration ends two (2) years after the in-service date or 1000 hours of total operation, whichever occurs first. The in-service date is defined as either 1) the date of the initial delivery of the Product to the first end-user (through purchase, lease or loan), or 2) the date when 125 hours of operation for Quantum Series Engines (QSB5.9/QSB6.7/QSC8.3/QLS9/QSM11) and 50 hours for SDI/TDI engines is accumulated.

BASE ENGINE WARRANTY	
Coverage*	What is Covered?
2 years or 1,000 hours	<ul style="list-style-type: none"> •Base Engine •Labor •Other Claimables •Travel
* Whichever occurs first, after the warranty start date.	
EXTENDED MAJOR COMPONENTS WARRANTY	
Coverage*	What is Covered?
6 years, 3,000 hours	Labor and Travel Registered Parts Only**: <ul style="list-style-type: none"> •Cylinder block casting •Cylinder head casting •Crankshaft forging •Camshaft forging •Connecting rod Gear Train Gears: <ul style="list-style-type: none"> •Crankshaft gear •Camshaft gear •Camshaft idler gear •Accessory drive gear •Fuel pump gear Engine gear cover and housing Flywheel housing
<p>* This limited warranty covers the engine from the date of shipping from the CMD factory to the end of the coverage duration. The end of the coverage duration is calculated based on an in-service date. The Extended Major Components Coverage duration ends six (6) years after the in-service date or 3000 hours of total operation, whichever occurs first. The in-service date is defined as either 1) the date of the initial delivery of the Product to the first end-user (through purchase, lease or loan), or 2) the date when 125 hours of operation for Quantum Series Engines (QSB5.9/QSB6.7/QSC8.3/QL9/QSM11) and 50 hours for SDI/TDI engines is accumulated.</p>	
<p>** When a registered part fails CMD will pay for the repair, at its option, replacement of the defective registered part damaged by a warrantable failure of the defective registered part.</p>	

Limitations

- **Bushing and bearing failures** are NOT covered under the Extended Major Components warranty.
- CMD will pay **reasonable** travel expenses, including meals, mileage and lodging, when it is necessary for mechanics to make on-site warranty repairs.
- **Owner communication, meals, lodging** and similar costs are not covered.
- **Towing/Repair Dock/Harbor charges** are not covered.

- CMD is not responsible for failures of maintenance components supplied by Cummins beyond 90 days after the Coverage duration start date. Maintenance components include, but are not limited to: belts and hoses; sea water pump impellers; zinc plugs; oil filters; fuel filters; air filters; water filters; and fuel/water separator filters.
- **Failures resulting in excessive oil consumption** must be accompanied with adequate documentation that shows that the consumption exceeds CMD published standards.
- **High Output Rating:** Full power must not exceed one hour out of every eight hours of pleasure craft applications that operate less than 500 hours per year. Reduced power must be at or below maximum RPM based on the following table:

Rated Speed (rpm)	Cruise Speed (Reduction from rated speed, rpm)
Less than 2,800 rpm	200 rpm
2,801 to 3,500 rpm	300 rpm
3,501 to 4,500 rpm	400 rpm